



CORPORATE PROFILE

RISO KAGAKU CORPORATION

Creating Fundamentally Unique Products



RISO KAGAKU CORPORATION (RISO) is a development-oriented company that provides unique products and services in the paper communication field.

Founded in 1946 as a mimeograph printing company, RISO subsequently commenced the development and manufacture of ink. Guided by its development policy of "Creating fundamentally unique products," RISO worked to develop new products and transformed the content of its business from producing office supplies toward being a manufacturer of printers. Currently, our mainstay *RISOGRAPH* digital duplicators and *ComColor* high-speed inkjet printers are used widely in over 190 countries and regions worldwide.

RISO aims to create truly essential value that people might not even be aware of and transform this value into tangible products and services. By anticipating changes in the times, we seek to provide attractive products that strongly appeal to people's senses, making them realize that a certain product was in fact what they wanted and is extremely useful.

RISO will continue to take on the challenge of creating new products and services to pursue the possibilities of new print work and ensure the satisfaction of customers the world over.

Akira Hayama
President & CEO



ComColor

Refuting conventional wisdom in color printing and broadening the possibilities of business through the world's highest speeds and unique color solutions—ComColor

— Realizing office environments for large-volume color printing without cost concerns —

In the latter half of the 1990s, a common assumption was that “color printing is costly and time consuming.” At this time, monochrome printers were the main type of printers used in offices, while color printers, which had high printing unit costs, were still out of reach.

RISO's ComColor high-speed inkjet printers shattered this assumption and “made color even more accessible” with the same ease as monochrome printing. Thoroughly pursuing high speed and economic efficiency, ComColor achieves the world's fastest printing speed of 180 pages* per minute and has a low running cost even for color printing. ComColor enables easy large-volume printing of previously unaffordable materials, including color leaflets with photos and presentation materials containing easy-to-read color-keyed graphs, without having to worry about costs. The unrivaled potential of ComColor ensures flexible handling of a wide range of print jobs, from conference materials and business forms to manuals, pamphlets, posters, direct mail materials and educational tools.

ComColor enables higher-grade, efficient print work and is being used in an extensive range of business settings around the world.

*Available on GN9830. A4 long-edge feed, simplex, continuous printing in standard density setting, and using the Face Down Tray. Based on office color printers commercially available as of April 2026 (Source: Data Supply Inc.). These printers have continued to extend their record for the world's highest print speed since being launched in 2003.



High-speed inkjet printers
ComColor™



RISOGRAPH

Used widely in over 190 countries
and regions around the world,
RISOGRAPH significantly expands the potentials
of stencil printing.

— Enables easy high-speed and large-volume printing at low cost —

The origin of the *RISOGRAPH* series is the mimeograph, a kind of stencil printing style reputed to have been invented by Thomas Alva Edison. Over many years, RISO has continued to place emphasis on stencil printing technology. Stencil printing is a printing method that involves perforations in a master and pressing ink through the holes to transfer an image onto paper. Although this is an extremely simple process, producing the masters and carrying out printing requires significant amounts of time and labor.

To overcome these issues, RISO developed the all-new *RISOGRAPH* digital duplicator by fusing the principles of stencil printing in 1980 with its unique technology. These digital duplicators can be operated as easily as copiers by anyone without staining one's hands with ink. Compared with regular office printers, *RISOGRAPH* is exceptional in terms of cost and speed when printing the same document in high volume and can also handle a wide variety of paper quality and weights.

The *RISOGRAPH* features of "high-speed, large-volume printing, easy operation and low cost" have received broad support and this product is currently being used at educational institutions, government and public agencies, companies and stores in over 190 countries and regions of the world. RISO is continually advancing the *RISOGRAPH* series to respond to diverse requirements worldwide. Moreover, RISO will not only strengthen the *RISOGRAPH* from a functional perspective but will also enhance environmental performance such as by curbing power consumption.

Digital Duplicators
RISOGRAPH



GOCCOPRO MiScreen a4

The Digital Screen Maker: Revolutionizing Screen Printing Productivity

The RISO digital screen maker significantly simplifies the screen making process compared to conventional emulsion technology. It eliminates the need for facilities such as darkrooms and wash-out booths. The RISO Dry Thermal Screen Making System*, which consumes less power and generates no wastewater, dramatically improves the productivity of screen printing. RISO offers the professional GOCCOPRO series and the compact MiScreen a4 model. In addition to the hardware, we provide various mesh counts of dedicated screen masters to meet diverse needs.

* The RISO Dry Thermal Screen Making System is a CTS (Computer-to-Screen) system with a thermal head that heat-perforates a screen master of mesh laminated with film.



Integlide

Inkjet Print Engine: Solving the Challenges in Short-Run Package Printing

Integlide, launched by RISO in 2024, is a new brand for its innovative inkjet print engine. It is designed for on-demand full-color printing on packages, including cardboard, kraft bags, paper bags, and paper containers. Integlide integrates and streamlines fragmented print processes for short-run package printing.



Example of print system configuration (for downward direction)



*Application examples (Photos are for illustrative purposes only.)

Cloud Services

RISO's Convenient and Easy-to-Use Cloud Services

Sukurire School Solution Service

Sukurire is a digital solution service launched in 2021 to digitize communication channels connecting schools and caregivers. Utilizing a smartphone application, it not only supports both faculty and caregivers, but also fosters an enriched educational environment.

Yomiyas Automatic Document Readability Assessment Tool

Yomiyas is a cloud service launched in 2023 that automatically assesses the readability and ease of understanding of documents. This service quantitatively verifies whether documents such as application forms are designed to be visually appealing and easy to read, automatically visualizing areas that do not meet the criteria.

Digipal Ready-to-Use Digital Teaching Materials

Digipal is a cloud service launched in 2025 that teachers can immediately use in ICT-enhanced lessons. It includes unit plans, teaching manuals, and programming materials for grades 1 through 6 in elementary school.



Inkjet Heads RISO TECHNOLOGIES CORPORATION

Inkjet Heads: Meeting Various Printing Needs In Different Fields

RISO TECHNOLOGIES CORPORATION, based in Shizuoka Prefecture, handles the development, manufacturing, and sales of inkjet heads. Inkjet technology accurately ejects small ink droplets toward a target object, enabling precise printing without direct contact. This technology, combined with various ink types, enables high-quality printing on a wide range of materials such as paper, plastic, and film. RISO TECHNOLOGIES' inkjet heads not only fulfill various printing needs across different fields but also play a crucial role in the continual evolution of printing technology.



*Application examples (Photos are for illustrative purposes only.)



Inkjet heads



Our development policy is “Creating fundamentally unique products.” RISO’s innovative manufacturing generates new value to create useful products.

Riso Research and Design Center

Three Core Technologies of RISO



Ink Development Technology

In 1954, RISO succeeded in developing *RISO INK* as the first domestically produced emulsion ink. Since then, RISO has worked to develop a variety of ink technologies that create the “speed” and “beauty” of printers.



Oil-based ink supports the world’s highest-speed color printing.

Office and home-use inkjet printers use water-based inks. With water-based inks, the paper absorbs water and deformations such as waves and curls easily arise, which can easily lead to folds and wrinkles in high-speed printing. In contrast, oil-based inks used by *ComColor* cause no deformities immediately after printing and enable a smooth paper-feeding process, making oil-based inks suitable for high-speed printing.



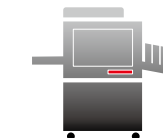
Oil-based pigment ink for minimal paper deformation



Deformations such as waves and curls easily arise with water-based ink.

RISOGRAPH

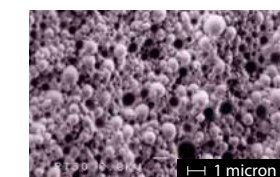
RISO developed Japan’s first emulsion ink.



RISOGRAPH uses emulsion ink that utilizes the actions of a surfactant (emulsifier) to preserve the two incompatible substances of oil and water in a stable liquid state.

Some familiar examples of products using emulsifiers include mayonnaise, butter, milk, cosmetics cream, and

wood glue. RISO succeeded in developing an emulsion ink that does not dry out inside the printer, yet dries quickly after printing by optimizing the formulation balance of oil, water, and pigment as well as the processing conditions.



Magnified photograph of emulsion ink



Successful development of world’s first rice ink

RISO has developed the world’s first stencil ink that contains domestically produced rice bran oil. By effectively utilizing ordinarily discarded rice bran as a resource, RISO realized an environmentally conscious ink while raising the quality of ink.

RISO INK FII TYPE (Black) Receives “Biomass Mark,” Awarded to Products That Utilize Biomass Resources

RISO INK FII TYPE (Black), a consumable for the *RISOGRAPH* digital duplicator, has received the Biomass Mark, which is awarded to products that utilize biomass resources. RISO will continue to develop products that help reduce environmental impact.

Note: As the Biomass Mark certification applies to products distributed within Japan, only *RISO INK FII TYPE (Black)* for the Japanese market qualifies for this certification.



RISOGRAPH SJ series



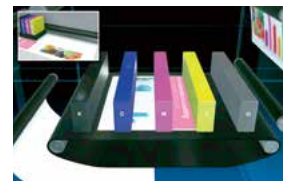
“High-speed paper feeding system technology” that realizes “large-volume and high-speed printing” cultivated over many years in *RISOGRAPH* duplicators has also been integrated into *ComColor* high-speed inkjet printers. We have continued to advance this technology as one of RISO’s core technologies.



Realizes the world’s fastest speed of 180 pages*¹ per minute through reliable paper feeding technologies.

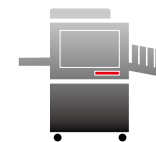
ComColor is a full-color high-speed printer that applies ink drops to paper fed at high speeds under an inkjet printing head. Timing mismatches between paper feeding and printing head ink discharging will result in poor image printing quality. Therefore, the accuracy of paper feeding is the key to realizing the world’s fastest print speed, which is the chief characteristic of the *ComColor*.

*¹ Available on GN9830. A4 long-edge feed, simplex, continuous printing in standard density setting, and using the Face Down Tray. Based on office color printers commercially available as of April 2026. (Source: Data Supply Inc.).



In-line inkjet printing heads arranged in parallel

RISOGRAPH



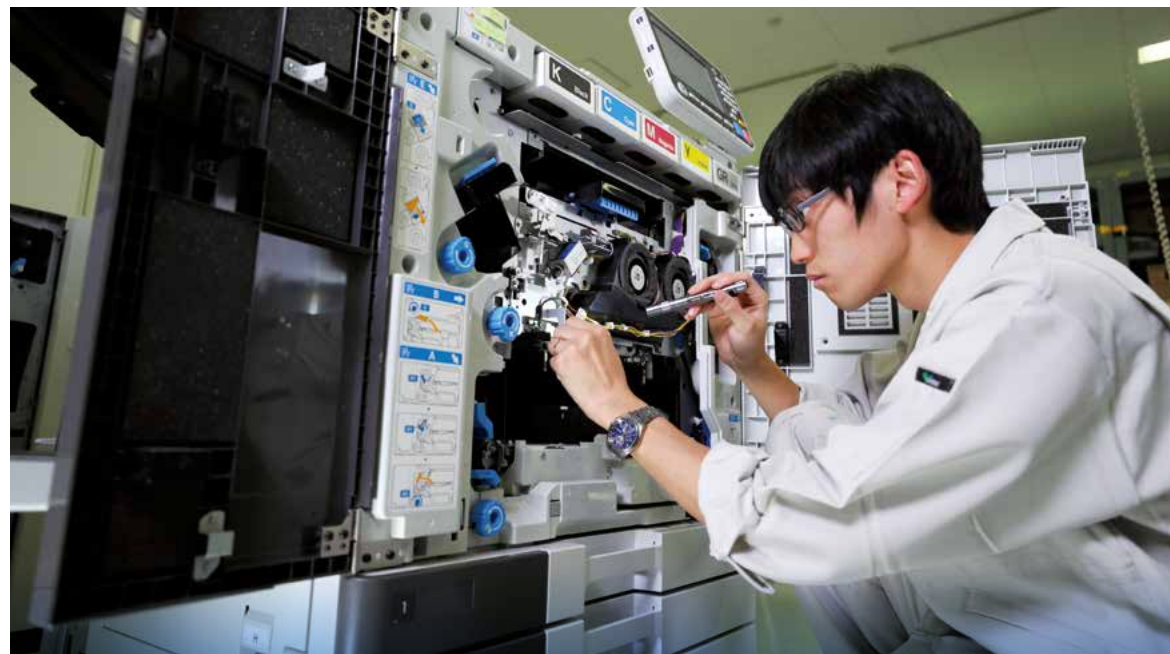
High-speed paper feeding system technology cultivated over many years realizes the incredibly fast speed of 200 pages*² per minute.

RISOGRAPH utilizes a stencil printing technique. With this technique, a master that is the basis of printing is wrapped around the print drum. Printing is performed by pressing and transferring images underneath paper fed at high speed under the rotating print drum. After the image transfer, the paper attached to the drum is quickly removed and sent to the paper receiving tray. This method smoothly performs a series of operations and applies ink uniformly, which has enabled high-quality printing with no irregularities.

*² Available on SJ939/SJ939G. If the temperature of the inside of the print drum (cylinder) is more than 15°C (59°F).



Paper is fed under the drum at high speed.



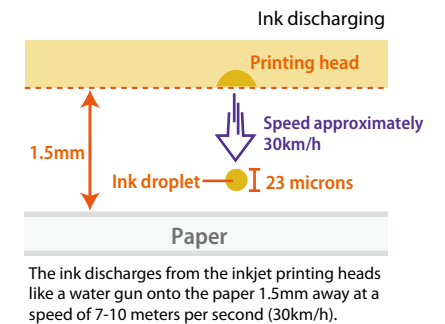
Printing Process Optimization

To raise print speed and print quality, developing consumables matched to the features of hardware and alternatively developing hardware compatible with the characteristics of consumables are extremely crucial. RISO undertakes such development that matches hardware and consumables as it continually works toward printing process optimization.

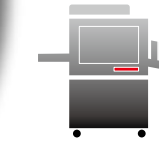


Developing printers matched to the characteristics of oil-based ink

To realize fast printing with high image quality, it is necessary to control microscopic ink droplets from the inkjet printing head to ensure the droplets are sprayed rapidly and applied accurately. We evaluate the flight condition of the ink droplets and verify a variety of conditions and combinations as we optimize the printing process to ensure stable and high-speed printing.



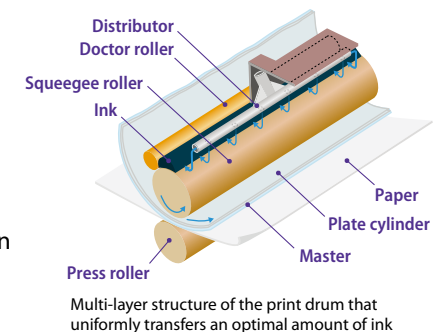
RISOGRAPH



Developing printers matched to the characteristics of emulsion ink

Continually maintaining stable print quality of *RISOGRAPH* used around the world in a variety of climates and environments is a crucial issue. For this reason, RISO thoroughly evaluates the printing quality of its products for a range of print environments that include normal office environments.

Ink has the properties of softening in hot conditions and hardening when it is cold. To ensure uniform printing quality in accordance with these changes in ink properties, the *RISOGRAPH* hardware is automatically controlled.





Recycled products molded with a RISOGRAPH ink bottle

Promoting reuse and recycling

RISO does everything possible to reuse products and components. Products are only reusable parts that meet stringent quality standards after collection are used. RISO has attained a reuse and recycling rate of 98%*.

Used digital duplicators are disassembled and separated into reusable components and consumables. Only those reusable components that pass RISO's strict quality assurance standards are used in products. Collected used ink bottles are processed into small pellets and reused in a portion of ink bottles or as new plastic products.

Used ink cartridges for ComColor are separated according to material. Exterior paper is recycled as raw material for paper making and other components of these bottles are recycled as shipping pallets and alternative fuel.

* Calculated from fiscal 2025 production results

Building a global supply chain to provide the best quality to customers worldwide

The RISO brand is earning high acclaim throughout the world. Besides domestic manufacturing bases in Ibaraki Prefecture and Yamaguchi Prefecture, RISO has set up overseas manufacturing bases in China and Thailand. As it proceeds with the globalization of its production, RISO is also deploying its domestic production technologies overseas and is providing technical guidance at overseas manufacturing bases to ensure the smooth startup of production and to maintain mass production. RISO is building a global supply chain and is thoroughly pursuing the essence of manufacturing amid all flows of business ranging from the procurement of materials to shipments.

As one initiative in this area, RISO has introduced concurrent engineering techniques aimed at sharing and quickly resolving various issues. The production departments collaborate with the development departments

from an early stage of R&D and are building a production structure capable of undertaking highly efficient mass production with stable quality.

To maintain mass production and standardize quality, we also use 3D CAD to design and undertake in-house production of jigs (a production tool). RISO also carries out simulations to ensure that overall production flows smoothly and also performs production line design.

In production planning as well, the sales departments and the production departments share market data that has been closely analyzed and flexibly execute planning. By producing necessary products in the required amounts when needed, RISO is flexibly responding to market needs while working to conserve resources and energy and to reduce the environmental burden.



In-house manufacturing of assembly jigs for inkjet printing heads

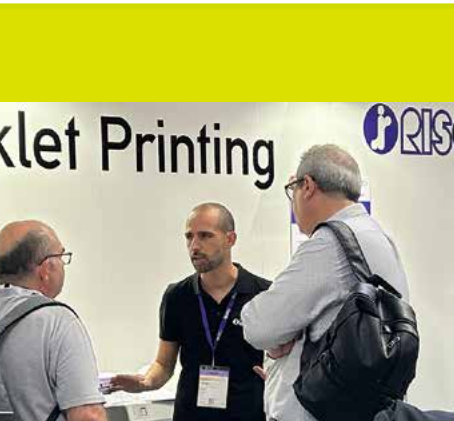


Rolling Out VALEZUS as a Brand for the Production Printing Market

From 2019, RISO began rolling out VALEZUS as a brand of high-speed inkjet printers for the production printing market in North America and Europe. The VALEZUS T2200 inkjet printer realizes high-speed color duplex printing on A4-size paper at a speed of 330 pages per minute*. The introduction of this brand of printers expands new possibilities for high-speed inkjet printers in high-volume printing applications in the small- and medium-sized printing and data output industries, the financial and insurance industries and at private companies and government offices. The printer was also released into the Japanese market in 2021.



*A4 long-edge feed, default print setting, and using plain paper and recycled paper (85 gsm (23-lb bond)).



Stable consumable supply and maintenance systems lead to high evaluation from customers worldwide.

RISO's overseas business started on a full-scale basis in 1986, spurred by the strong desire of founder Noboru Hayama for RISO's *RISOGRAPH* to be of practical use in the field of school education around the world for the benefit of children, the leaders of tomorrow. Since then, RISO's products have been used by educational institutions, government and public agencies, companies, and local communities in over 190 countries and regions that include Europe, the Americas, Asia, the Middle East, and Africa. The name RISO has become synonymous with digital duplicators (stencil printers) and is known widely around the world.

We attribute our outstanding evaluation not only to the excellence and high quality of product performance but also to our enhanced consumable supply and maintenance systems. Customers are able to use our products with reassurance and for long periods of time thanks to the introduction of a

comprehensive consumable supply system and top maintenance system that complements the outstanding reliability of our hardware technology.

Only those dealers that have strong maintenance capabilities become RISO's business partners. In addition, we provide technical training at technical training centers in Japan, the United States, and the United Kingdom as we strive to improve our maintenance capabilities at all times.

The same finely tuned solutions business that we provide in Japan together with a global network that links approximately 2,800 RISO Group employees, including 22 overseas subsidiaries, and our dealers enable us to earn the trust of numerous customers.

Our aim is to realize true globalization rather than mere internationalization. It is our hope that the RISO brand is still going strong when the world becomes one, transcending borders as well as cultures, languages, and customs.

History of RISO

Aiming to Realize the Company Name RISO, Meaning "Ideal"

1946

The history of RISO began with a single mimeograph printing device on the birthday of founder Noboru Hayama on September 2, 1946. At the end of World War II, he had entered Nihon University. He had to raise the money for both educational fees and family finances all by himself, and so that's why he chose the mimeograph printing industry as his occupation. Hayama believed that "people should not lose their ideals because then there would be no future for Japan as a nation. Thus, we must always pursue our ideals to ensure the future." He reflected this conviction directly into the company name and founded "Riso-Sha," meaning "ideal."



Noboru Hayama focusing his energy on the development of ink, 1952

1946–1974

Company Founding and a Shift from Printing Business to a Consumables and Hardware Manufacturer

- 1946 • Founder Noboru Hayama established mimeograph printing company "Riso-Sha"
- 1948 • Changed company name to "Riso Printing Company" and opened mimeograph print shop in Nihonbashi, Tokyo
- 1954 • Developed and launched Japan's first emulsion ink, *RISO INK*
- 1955 • Reorganized company and changed company name to "Riso Science Laboratory Limited"
- 1958 • Launched mimeograph printing device *RISO-Graph*
- 1963 • Company incorporated under new name "RISO KAGAKU CORPORATION"
- 1965 • Completed Kasumigaura Plant
- 1967 • Launched thermal stencil master making device *RISO FAX JF-7*
- 1972 • Launched thermal transfer OHP film printer *RISO TRAPEN-UP TU230* and *RISO OHP 750*
- 1974 • Launched *RISO XENOFAX FX-150* and *RISO XENO MASTER*



Launch of World Unique *PRINT GOCCO* and *RISOGRAPH*

1977 / 1980

This period saw RISO reap the rewards of efforts in development and take a major stride forward as a comprehensive manufacturer of stencil printers. During this time, RISO created a series of fundamentally unique products for the home and the office. In 1977, RISO launched *PRINT GOCCO* for home use. This product recorded explosive sales soon after its release and by the end of the year had become a huge hit. RISO also developed the *RISOGRAPH*, an all-new printing system for the office based on original duplicating technology. It has continued to lead the field since its debut in 1980.



Demonstration of *PRINT GOCCO* around the time of launch. It attracted the interest of both children and adults alike.

1975–1988

A Huge Leap Forward to a Comprehensive Stencil Printer Manufacturer

- 1977 • Launched personal card printer *PRINT GOCCO B6*



- 1980 • New corporate logo and symbol introduced under corporate identity enhancement program for a nature corporate image
- Launched first *RISOGRAPH*-brand products separate type master making device and printer *RISOGRAPH FX7200* and *RISOGRAPH AP7200*
- 1981 • Completed Tsukuba Plant
- 1984 • Launched full-auto duplicator *RISOGRAPH 007*
- 1985 • Established RISO OKINAWA CORPORATION
- 1986 • Established RISO, INC. in the U.S.A.
• Completed Ube Plant
• Launched digital duplicator *RISOGRAPH 007 DIGITAL*



Delivering RISO's Products to Customers around the World

1990–

Beginning in 1986 with the establishment of RISO, INC. (U.S. state of Massachusetts), RISO made its first foray into overseas markets in different parts of the world and created a sales network. Thereafter, RISO set up a series of sales bases around the world. Now with 22 subsidiaries, the Company is operating at a truly global level.

In terms of production, in 1999 RISO started operating its first plant overseas in Zhuhai City, Guangdong Province, China. Subsequently, operations of plants commenced in Shanghai and Shenzhen in China as well as in Thailand. This signaled the establishment of a true global production structure.



Exhibiting products at CeBIT 2002, which was held at an international exhibition site in Hanover, Germany

1989–2000

Bringing New Duplicating Technology to the World as a Top Manufacturer of Digital Duplicators

- 1989 • Listed in the over-the-counter stock market in Japan (JASDAQ)
- 1990 • Established RISO (Deutschland) GmbH
- 1992 • Established RISO (U.K.) LTD.
- 1993 • Established RISO FRANCE S.A.
• Established RISO IBERICA, S.A. in Spain
• Established RISO HONG KONG LTD.
- 1994 • Launched the world-first inner-press-engine digital duplicator *RISOGRAPH SR7200*
• Established RISO (Thailand) LTD.
- 1995 • Established RISO AFRICA (PTY) LTD. in Republic of South Africa
- 1996 • Tsukuba Plant obtained ISO 9002 certification
- 1997 • Established RISO de Mexico, S.A. de C.V.
- 1998 • Established RISO INDUSTRY SHANGHAI CO., LTD. in China
- 1999 • Established RISO TECHNOLOGY CHINA CO., LTD. in China
- 2000 • Launched *RISO V8000* world-first one-pass two-color digital duplicator
• Established RISOGRAPH ITALIA S.R.L.
• Tsukuba Works (Tsukuba Plant and R&D Technology Center) obtained ISO 14001 certification



Mimeograph printing device *RISO-Graph*



Birth of the World's Fastest Inkjet Printer ComColor

2003

Responding to the need for "lower-cost and easy-to-use color printing," RISO and Olympus Corporation jointly developed the high-speed inkjet printer *ComColor HC5000*. This printer integrated a host of previously unavailable functions that include in-line inkjet printing heads and oil-based pigment ink optimally suited to high-speed printing. RISO created this novel high-speed inkjet printer by combining high-speed paper feeding technologies cultivated in the *RISOGRAPH* digital duplicator business and thoroughly pursuing high speed and economic efficiency.



A showcase of new products at Tokyo International Forum in 2003

New Development Bases Established

2013, 2020

In 2013, RISO opened the Riso Research and Design Center in Tsukuba City, Ibaraki Prefecture, consolidating its previously dispersed development functions at a single location. This was followed by the opening of the Riso R&D Center II in 2020.



Riso Research and Design Center



Riso R&D Center II

RISO TECHNOLOGIES CORPORATION Established

2024

RISO launched its Inkjet Heads Business in July 2024.



2001–2012

Challenging New Markets with a New Generation of Business Printers

2013–Now

Pursuing Our Ideals

- 2001 • Launched compact type digital duplicator *RISO KS* series for overseas markets
- Established RISO KOREA LTD.
- 2003 • Established RISO INDUSTRIES (H.K.) LTD.
- Completed RISO Shin-Osaka Building and RISO Omotesando Building
- Launched *RISO HC* series of high-speed inkjet printers
- 2004 • Launched *RISO MZ/RZ* series
- 2006 • Listed on the First Section of the Tokyo Stock Exchange
- Established RISO INDIA PRIVATE LTD.
- 2009 • Launched *ComColor* series
- Established RISO LATIN AMERICA, INC. in the U.S.A.
- 2010 • Established RISO EURASIA LLC in Russia
- 2011 • Launched *GOCCOPRO 100* digital screen maker
- Established RISO INDUSTRY (THAILAND) CO., LTD.
- 2012 • Established RISO INDUSTRIES (SHENZHEN) LTD. in China



- 2013 • Launched new *ComColor* series
- Completed Riso Research and Design Center in Ibaraki Prefecture
- 2015 • Established RISO TURKEY BASKI COZUMLERI A.S.
- 2016 • Launched *ComColor FW* series
- Launched *RISO SF* series
- Launched *ComColor GD* series
- 2019 • Launched *VALEZUS T2100*
- 2020 • Completed Riso R&D Center II in Ibaraki Prefecture
- Launched *ComColor FT* series
- 2021 • Start of *Sukurire* app
- Launched *RISO MH* series
- Launched *ComColor GL* series
- 2022 • Launched *VALEZUS T2200*
- 2023 • Start of *Yomiyas* cloud service
- 2024 • Established RISO TECHNOLOGIES CORPORATION
- Launched *Integlide* series
- 2025 • Start of *Digipal* cloud service
- 2026 • Acquired RISO Screen & Digital Products Corp. in the U.S.A. as a subsidiary
- Acquired RISO Copylandia Philippines Corp. in the Philippines as a subsidiary
- Launched *ComColor GN* series
- Launched *RISO SJ* series



Materiality (Key Contribution to SDGs)

For a sustainable society, RISO contributes to achieving the SDGs in three areas: Economy, Society, and the Environment.

Theme 1

Economy

We create and provide values to meet our customers' needs.

We have the policy "We create fundamentally unique products" to contribute to improving productivity, economic efficiency, and conveniences for our global customers through our products and services.

ECONOMY



Theme 2

Society

We highly value social connection.

We enhance social connections with local communities and schools through our products and services. We always make fair and transparent procurement by complying with laws and regulations and promoting partnerships with our suppliers. Each employee promotes good health and tries hard to make a corporate culture where we overcome challenges and continue to grow further.

SOCIETY



Theme 3

Environment

We contribute to preserving the global environment.

We develop products that our customers can use for a long time while reducing the environmental impact. We contribute to environmental conservation on a global scale to pass on the beautiful and healthy environment to the next generation.

ENVIRONMENT



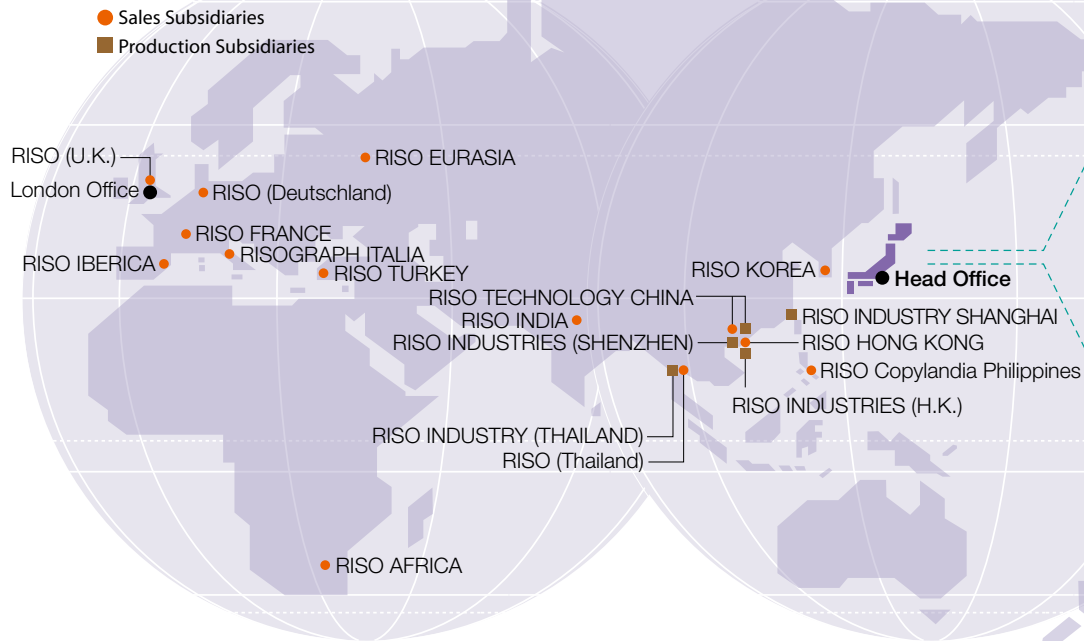
For further details, please visit the following website:
<https://www.riso.co.jp/english/company/sdgs/>



RISO Today

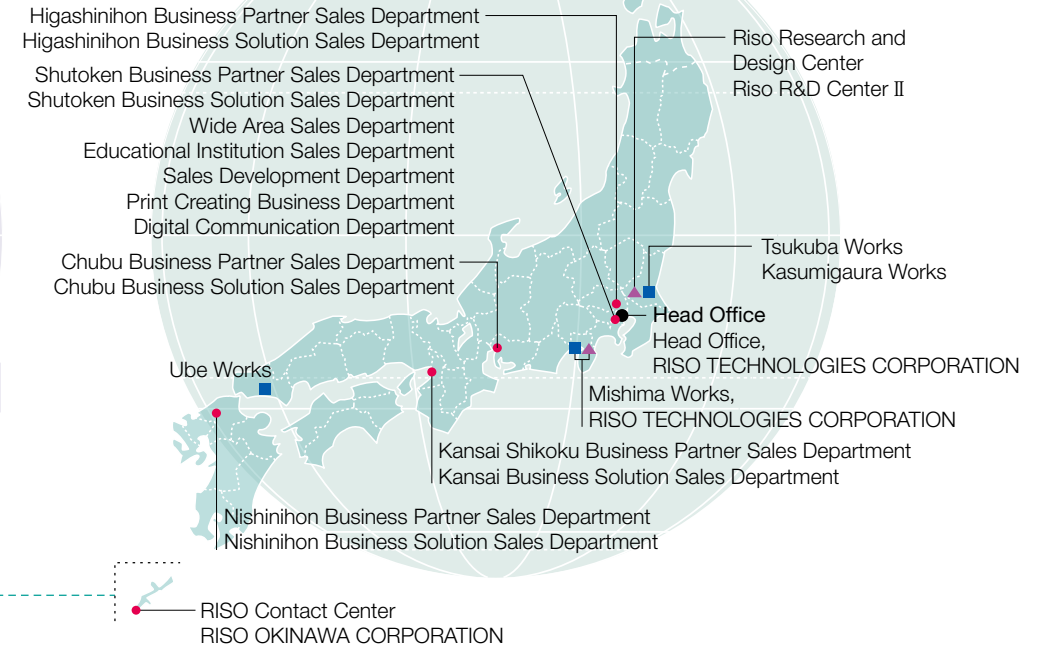
RISO Network (as of October 1, 2026)

Overseas



Domestic

- Production Facilities
- R&D Facilities
- Sales Departments



Corporate Data

Corporate Name: RISO KAGAKU CORPORATION
 President & CEO: Akira Hayama
 Head Office: 5-34-7 Shiba, Minato-ku, Tokyo 108-8385, Japan
 Established: September 2, 1946
 Incorporated: January 25, 1955
 Paid-in Capital: 14,114,985,384 yen
 Stock Listing: Tokyo Stock Exchange Prime Market (Code: 6413)
 Number of Employees: 1,529 (2,856 for the RISO Group) (as of March 31, 2026)
 Subsidiaries: 26 companies (Domestic: 4 Overseas: 22)
 Main Banks: Kiraboshi Bank, Ltd., Sumitomo Mitsui Banking Corporation, MUFG Bank, Ltd., Sumitomo Mitsui Trust Bank, Ltd.

Board of Directors, Audit & Supervisory Board Members, and Executive Officers

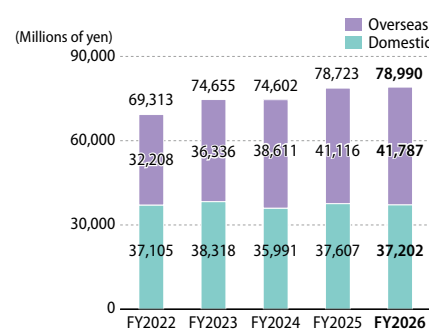
[Board of Directors and Audit & Supervisory Board Members]
 President: Akira Hayama
 Director: Toshihiko Kawatsu
 Director: Yoshiomi Narumiya
 Outside Director: Kaeko Gondo
 Outside Director: Hidetoshi Watabe
 Audit & Supervisory Board Member: Yuichi Takahashi
 Outside Audit & Supervisory Board Member: Masaya Nara
 Outside Audit & Supervisory Board Member: Hirofumi Taniguchi
 Outside Audit & Supervisory Board Member: Akihisa Kakimoto (as of June 24, 2026)

[Executive Officers]
 CEO: Akira Hayama
 Executive Officer: Toshihiko Kawatsu
 Executive Officer: Yoshiomi Narumiya
 Executive Officer: Kenji Oshima
 Executive Officer: So Suzuki
 Executive Officer: Kazuhiro Kato
 Executive Officer: Kanta Tezuka
 Executive Officer: Tetsuya Nakamura
 Executive Officer: Fumiya Tomiyama
 Executive Officer: Shigeharu Fujita
 Executive Officer: Hideki Akiyama (as of October 1, 2026)

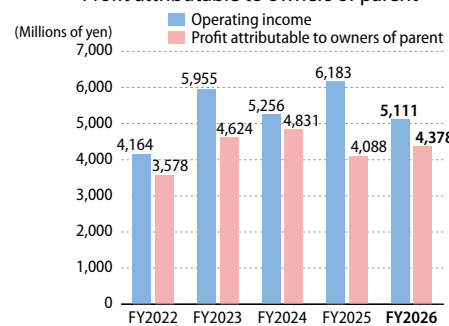
Financial Highlights

Note: Amounts less than the unit expressed are omitted.

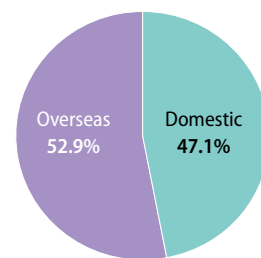
Net sales



Operating income/ Profit attributable to owners of parent



Domestic and overseas sales (fiscal year ended March 31, 2026)



Domestic Main Subsidiaries

RISO TECHNOLOGIES CORPORATION
 RISO OKINAWA CORPORATION

Overseas Main Subsidiaries

RISO, INC.
 RISO LATIN AMERICA, INC.
 RISO de Mexico, S.A. de C.V.
 RISO (U.K.) LTD.
 RISO (Deutschland) GmbH
 RISO FRANCE S.A.
 RISO IBERICA, S.A.
 RISOGRAPH ITALIA S.R.L.
 RISO EURASIA LLC
 RISO TURKEY BASKI COZUMLERI A.S.
 RISO AFRICA (PTY) LTD.
 RISO INDUSTRIES (H.K.) LTD.
 RISO INDUSTRIES (SHENZHEN) LTD.
 RISO TECHNOLOGY CHINA CO., LTD.
 RISO INDUSTRY SHANGHAI CO., LTD.
 RISO HONG KONG LTD.
 RISO (Thailand) LTD.
 RISO INDUSTRY (THAILAND) CO., LTD.
 RISO INDIA PRIVATE LTD.
 RISO KOREA LTD.
 RISO Copylandia Philippines Corp.
 RISO Screen & Digital Products Corp.

Facilities in Japan

- Head Office
- Production Facilities
 - Tsukuba Works
 - Kasumigaura Works
 - Ube Works
- R&D Facilities
 - Riso Research and Design Center
 - Riso R&D Center II

- Sales Departments
 - Higashinihon Business Partner Sales Department
 - Higashinihon Business Solution Sales Department
 - Shutoken Business Partner Sales Department
 - Shutoken Business Solution Sales Department
 - Wide Area Sales Department
 - Sales Development Department
 - Educational Institution Sales Department
 - System Support Department
 - Chubu Business Partner Sales Department
 - Chubu Business Solution Sales Department
 - Kansai Shikoku Business Partner Sales Department
 - Kansai Business Solution Sales Department
 - Nishinihon Business Partner Sales Department
 - Nishinihon Business Solution Sales Department
 - RISO Contact Center
 - Print Creating Business Department
 - Digital Communication Department

- Offices
 - Sapporo Business Office
 - Sendai Business Office
 - Niigata Business Office
 - Maebashi Business Office
 - Saitama Business Office
 - Tsukuba Business Office
 - Chiba Business Office
 - Shutoken Public Institution Business Office 1
 - Shutoken Public Institution Business Office 2
 - Tokyo Business Office 1
 - Tokyo Business Office 2
 - Tokyo Business Office 3
 - Shutoken Educational Institution Business Office
 - Kanagawa Business Office
 - Tama Business Office
 - Nagoya Business Office
 - Mikawa Business Office
 - Shizuoka Business Office
 - Kanazawa Business Office
 - Osaka Business Office
 - Kansai Public Institution Business Office
 - Kyoto Business Office
 - Kobe Business Office
 - Hiroshima Business Office
 - Fukuoka Business Office
 - Kumamoto Business Office

Note: Certain products and initiatives that are introduced in this corporate profile apply to the Japanese market only.



RISO KAGAKU CORPORATION

5-34-7 Shiba, Minato-ku, Tokyo 108-8385, Japan

<https://www.riso.co.jp/english/>

RISO KAGAKU Corp. official social media accounts



Here is a list of official social media accounts.
<https://www.riso.co.jp/english/sm/>

