CORPORATE PROFILE

RISO KAGAKU CORPORATION

ComColor

Refuting conventional wisdom in color printing and broadening the possibilities of business through the world's highest speeds and unique color solutions—*ComColor*

— Realizing office environments for large-volume color printing without cost concerns —

In the latter half of the 1990s, a common assumption was that "color printing is costly and time consuming." At this time, monochrome printers were the main type of printers used in offices, while color printers, which had high printing unit costs, were still out of reach.

RISO's *ComColor* high-speed inkjet printers shattered this assumption and "made color even more accessible" with the same ease as monochrome printing. Thoroughly pursuing high speed and economic efficiency, *ComColor* achieves the world's fastest printing speed of 165 pages*1 per minute and has a low running cost of 1.51 yen*2 per page even for color printing. *ComColor* enables easy large-volume printing of previously unaffordable materials, including color leaflets with photos and presentation materials containing easy-to-read color-keyed graphs, without having to worry about costs. The unrivaled potential of *ComColor* ensures flexible handling of a wide range of print jobs, from conference materials and business forms to manuals, pamphlets, posters, direct mail materials and educational tools.

ComColor enables higher-grade, efficient print work and is being used in an extensive range of business settings around the world.

*1 Available on *ComColor GL9730*. A4 long-edge feed, simplex, continuous printing in standard density setting, and using the Face Down Tray. Based on office color printers commercially available as of March 2024 (Source: Data Supply Inc.). These printers have continued to extend their record for the world's highest print speed since being launched in 2003.

*2 A4 long-edge feed, simplex printing, using *RISO GL* F ink. Uses color pattern with 300dpi resolution that was designated by ISO/IEC24712 for measurement image and calculated using RISO's original measurement method based on ISO/IEC24711. Uses monochrome pattern with 600dpi resolution that was designated by ISO/IEC19752 for measurement image and calculated using RISO's original measurement method based on ISO/IEC24711. Cost of paper is separate.

High-speed inkjet printers
ComColor™

RISOGRAPH

Used widely in over 190 countries and regions around the world, *RISOGRAPH* significantly expands the potentials of stencil printing.

— Enables easy high-speed and large-volume printing at low cost —

The origin of the *RISOGRAPH* series is the mimeograph, a kind of stencil printing style reputed to have been invented by Thomas Alva Edison. Over many years, RISO has continued to place emphasis on stencil printing technology. Stencil printing is a printing method that involves perforations in a master and pressing ink through the holes to transfer an image onto paper. Although this is an extremely simple process, producing the masters and carrying out printing requires significant amounts of time and labor.

To overcome these issues, RISO developed the all-new *RISOGRAPH* digital duplicator by fusing the principles of stencil printing in 1980 with its unique technology. These digital duplicators can be operated as easily as copiers by anyone without staining one's hands with ink. Compared with regular office printers, *RISOGRAPH* is exceptional in terms of cost and speed when printing the same document in high volume and can also handle a wide variety of paper quality and weights.

The *RISOGRAPH* features of "high-speed, large-volume printing, easy operation and low cost" have received broad support and this product is currently being used at educational institutions, government and public agencies, companies and stores in over 190 countries and regions of the world. RISO is continually advancing the *RISOGRAPH* series to respond to diverse requirements worldwide. Moreover, RISO will not only strengthen the *RISOGRAPH* from a functional perspective but will also enhance environmental performance such as by curbing power consumption.

Digital Duplicators
RISOGRAPH

GOCCOPRO *MiScreen a4*

The Digital Screen Maker: Revolutionizing Screen Printing Productivity

The RISO digital screen maker significantly simplifies the screen making process compared to conventional emulsion technology. It eliminates the need for facilities such as darkrooms and wash-out booths. The RISO Dry Thermal Screen Making System*, which consumes less power and generates no wastewater, dramatically improves the productivity of screen printing. RISO offers the professional *GOCCOPRO* series and the compact *MiScreen a4* model. In addition to the hardware, we provide various mesh counts of dedicated screen masters to meet diverse needs.

*The RISO Dry Thermal Screen Making System is a CTS (Computer-to-Screen) system with a thermal head that heat-perforates a screen master of mesh laminated with film.

GOCCOPRO series

MiScreen a4

Sukurire

Sukurire: Digitizing School Communication to Support Faculty and Caregivers

Sukurire is a digital solution service launched in 2021 to digitize communication channels connecting schools and caregivers. Utilizing a smartphone application, it not only supports both faculty and caregivers, but also fosters an enriched educational environment.

Yomiyas

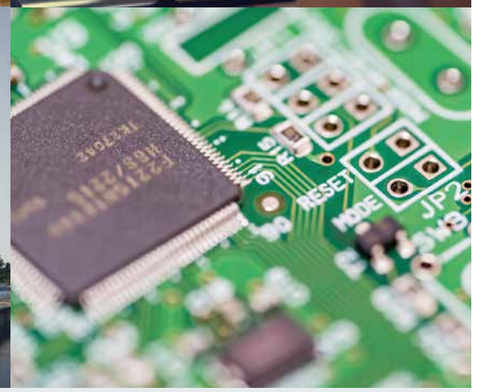
Yomiyas: Cloud Service for Automatically Assessing Document Readability and Ease of Understanding

Yomiyas is a cloud service launched in 2023 that automatically assesses the readability and ease of understanding of documents. This service quantitatively verifies whether documents such as application forms are designed to be visually appealing and easy to read, automatically visualizing areas that do not meet the criteria.

YOMIYAS

Inkjet Heads

RISO TECHNOLOGIES CORPORATION

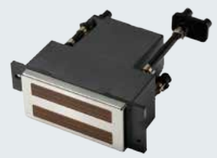


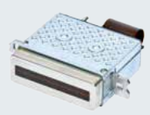
*Application Examples (Photos are for illustrative purposes only.)

Inkjet Heads: Meeting Various Printing Needs In Different Fields

RISO TECHNOLOGIES CORPORATION, based in Shizuoka Prefecture, handles the development, manufacturing, and sales of inkjet heads. Inkjet technology accurately ejects small ink droplets toward a target object, enabling precise printing without direct contact. This technology, combined with various ink types, enables high-quality printing on a wide range of materials such as paper, plastic, and film. RISO TECHNOLOGIES' inkjet heads not only fulfill various printing needs across difference fields but also play a crucial role in the continual evolution of printing technology.

Inkjet heads





Ink recirculation system and inkjet head

Business Activities

R&D

Our development policy is "Creating fundamentally unique products." RISO's innovative manufacturing generates new value to create useful products.

Riso Research and Design Center

Three Core Technologies of RISO

Ink Development Technology

RISO INK FII TYPE Obtains the First "Ink Green Mark" for Stencil Printing Ink

RISO INK FII TYPE, a consumable for the *RISOGRAPH SF E II* series of digital duplicators, obtained the "ink green mark," the first in the industry for stencil printing ink. This ink acquired the highest-rank certification for the "ink green mark," which sets a three-step certification standard based on the ratio of biomass* in printing ink. In this way, RISO's product manufacturing that aims to reduce environmental burdens was highly acclaimed.

* Biomass: renewable biologically derived organic raw materials

RISOGRAPH SF E II series

In 1954, RISO succeeded in developing *RISO INK* as the first domestically produced emulsion ink. Since then, RISO has worked to develop a variety of ink technologies that create the "speed" and "beauty" of printers.

ComColor

Oil-based ink supports the world's highest-speed color printing.

Office and home-use inkjet printers use water-based inks. With water-based inks, the paper absorbs water and deformations such as waves and curls easily arise, which can easily lead to folds and wrinkles in high-speed printing. In contrast, oil-based inks used by *ComColor* cause no deformities immediately after printing and enable a smooth paper-feeding process, making oil-based inks suitable for high-speed printing.

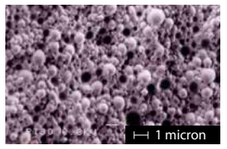
Oil-based pigment ink for minimal paper deformation

Deformations such as waves and curls easily arise with water-based ink.

RISOGRAPH

RISO developed Japan's first emulsion ink.

RISOGRAPH uses emulsion ink that utilizes the actions of a surfactant (emulsifier) to preserve the two incompatible substances of oil and water in a stable liquid state. Some familiar examples of products using emulsifiers include mayonnaise, butter, milk, cosmetics cream, and wood glue. RISO succeeded in developing an emulsion ink that does not dry out inside the printer, yet dries quickly after printing by optimizing the formulation balance of oil, water, and pigment as well as the processing conditions.



Magnified photograph of emulsion ink

RICE INK

Successful development of world's first rice ink

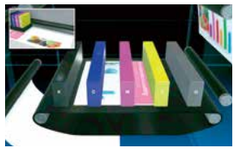
RISO has developed the world's first stencil ink that contains domestically produced rice bran oil. By effectively utilizing ordinarily discarded rice bran as a resource, RISO realized an environmentally conscious ink while raising the quality of ink.

High-Speed Paper Feeding System Technology

"High-speed paper feeding system technology" that realizes "large-volume and high-speed printing" cultivated over many years in *RISOGRAPH* duplicators has also been integrated into *ComColor* high-speed inkjet printers. We have continued to advance this technology as one of RISO's core technologies.

Realizes the world's fastest speed of 165 pages*1 per minute through reliable paper feeding technologies.

ComColor is a full-color high-speed printer that applies ink drops to paper fed at high speeds under an inkjet printing head. Timing mismatches between paper feeding and printing head ink discharging will result in poor image printing quality. Therefore, the accuracy of paper feeding is the key to realizing the world's fastest print speed, which is the chief characteristic of the *ComColor*.



In-line inkjet printing heads arranged in parallel

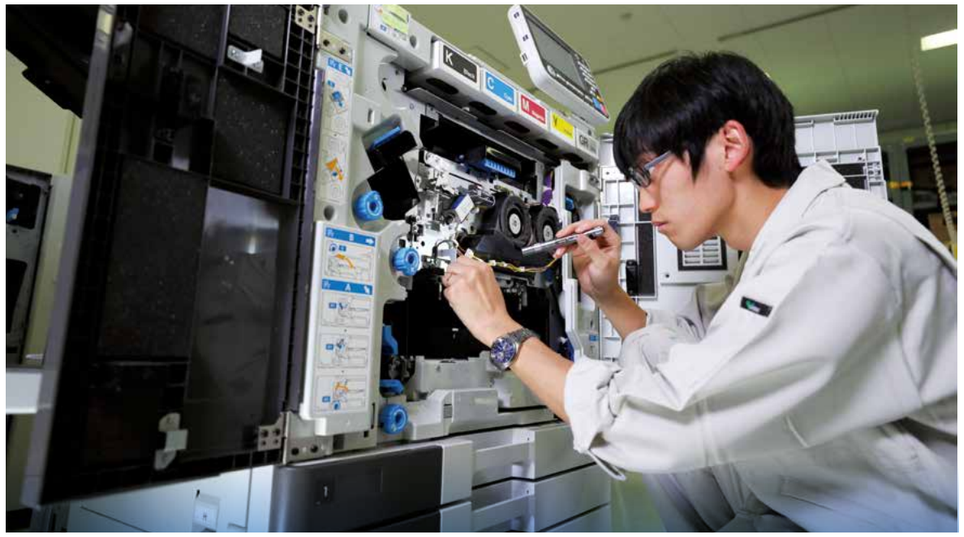
*1 Available on *ComColor GL9730*. A4 long-edge feed, simplex, continuous printing in standard density setting, and using the Face Down Tray. Based on office color printers commercially available as of March 2024 (Source: Data Supply Inc.).

High-speed paper feeding system technology cultivated over many years realizes the incredibly fast speed of 190 pages*2 per minute.

RISOGRAPH utilizes a stencil printing technique. With this technique, a master that is the basis of printing is wrapped around the print drum. Printing is performed by pressing and transferring images underneath paper fed at high speed under the rotating print drum. After the image transfer, the paper attached to the drum is quickly removed and sent to the paper receiving tray. This method smoothly performs a series of operations and applies ink uniformly, which has enabled high-quality printing with no irregularities.

Paper is fed under the drum at high speed.

*2 *RISO SF* series, high speed mode, paper feed tray.

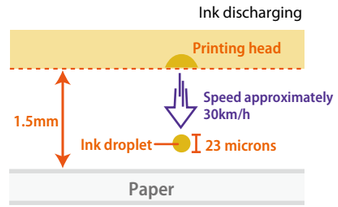


Printing Process Optimization

To raise print speed and print quality, developing consumables matched to the features of hardware and alternatively developing hardware compatible with the characteristics of consumables are extremely crucial. RISO undertakes such development that matches hardware and consumables as it continually works toward printing process optimization.

Developing printers matched to the characteristics of oil-based ink

To realize fast printing with high image quality, it is necessary to control microscopic ink droplets from the inkjet printing head to ensure the droplets are sprayed rapidly and applied accurately. We evaluate the flight condition of the ink droplets and verify a variety of conditions and combinations as we optimize the printing process to ensure stable and high-speed printing.

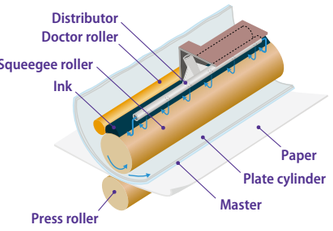


The ink discharges from the inkjet printing heads like a water gun onto the paper 1.5mm away at a speed of 7-10 meters per second (30km/h).

Developing printers matched to the characteristics of emulsion ink

Continually maintaining stable print quality of *RISOGRAPH* used around the world in a variety of climates and environments is a crucial issue. For this reason, RISO thoroughly evaluates the printing quality of its products for a range of print environments that include normal office environments.

Ink has the properties of softening in hot conditions and hardening when it is cold. To ensure uniform printing quality in accordance with these changes in ink properties, the *RISOGRAPH* hardware is automatically controlled.



Multi-layer structure of the print drum that uniformly transfers an optimal amount of ink

Business Activities

Production

Tsukuba Works

Recycled products molded with a *RISOGRAPH* ink bottle

Promoting reuse and recycling

RISO does everything possible to reuse products and components. Products are collected and then gathered at the RISO Parts Center and only those reusable parts that meet stringent quality standards after collection are used. RISO has attained a reuse and recycling rate of 99%*.

Used digital duplicators are disassembled and separated into reusable components and consumables. Only those reusable components that pass RISO's strict quality assurance standards are used in products. Collected used ink bottles are processed into small pellets and reused in a portion of ink bottles or as new plastic products.

Used ink cartridges for *ComColor* are separated according to material. Exterior paper is recycled as raw material for paper making and other components of these bottles are recycled as shipping pallets and alternative fuel.

(*Calculated from fiscal 2022 production results)

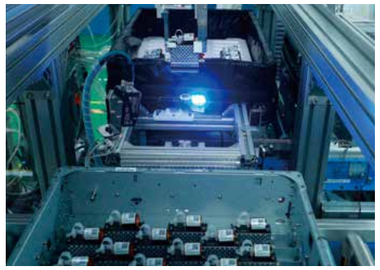
Building a global supply chain to provide the best quality to customers worldwide

The RISO brand is earning high acclaim throughout the world. Besides domestic manufacturing bases in Ibaraki Prefecture and Yamaguchi Prefecture, RISO has set up overseas manufacturing bases in China and Thailand. As it proceeds with the globalization of its production, RISO is also deploying its domestic production technologies overseas and is providing technical guidance at overseas manufacturing bases to ensure the smooth startup of production and to maintain mass production. RISO is building a global supply chain and is thoroughly pursuing the essence of manufacturing amid all flows of business ranging from the procurement of materials to shipments.

As one initiative in this area, RISO has introduced concurrent engineering techniques aimed at sharing and quickly resolving various issues. The production departments collaborate with the development departments from an early stage of R&D and are building a production structure capable of undertaking highly efficient mass production with stable quality.

To maintain mass production and standardize quality, we also use 3D CAD to design and undertake in-house production of jigs (a production tool). RISO also carries out simulations to ensure that overall production flows smoothly and also performs production line design.

In production planning as well, the sales departments and the production departments share market data that has been closely analyzed and flexibly execute planning. By producing necessary products in the required amounts when needed, RISO is flexibly responding to market needs while working to conserve resources and energy and to reduce the environmental burden.



In-house manufacturing of assembly jigs for inkjet printing heads

Business Activities

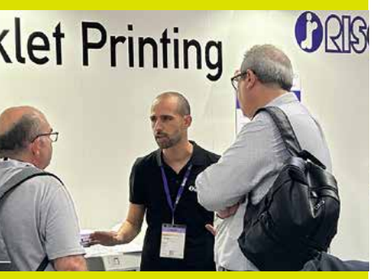
Overseas Business Development

drupa 2024, the largest printing equipment exhibition in the world (Germany)

Rolling Out *VALEZUS* as a Brand for the Production Printing Market

From 2019, RISO began rolling out *VALEZUS* as a brand of high-speed inkjet printers for the production printing market in North America and Europe. The *VALEZUS T2200* inkjet printer realizes high-speed color duplex printing on A4-size paper at a speed of 330 pages per minute. The introduction of this brand of printers expands new possibilities for high-speed inkjet printers in high-volume printing applications in the small- and medium-sized printing and data output industries, the financial and insurance industries and at private companies and government offices. The printer was also released into the Japanese market in 2021.

VALEZUS T2200



Stable consumable supply and maintenance systems lead to high evaluation from customers worldwide.

RISO's overseas business started on a full-scale basis in 1986, spurred by the strong desire of founder Noboru Hayama for RISO's *RISOGRAPH* to be of practical use in the field of school education around the world for the benefit of children, the leaders of tomorrow. Since then, RISO's products have been used by educational institutions, government and public agencies, companies, and local communities in over 190 countries and regions that include Europe, the Americas, Asia, the Middle East, and Africa. The name RISO has become synonymous with digital duplicators (stencil printers) and is known widely around the world.

We attribute our outstanding evaluation not only to the excellence and high quality of product performance but also to our enhanced consumable supply and maintenance systems. Customers are able to use our products with reassurance and for long periods of time thanks to the introduction of a comprehensive consumable supply system and top maintenance system that complements the outstanding reliability of our hardware technology.

Only those dealers that have strong maintenance capabilities become RISO's business partners. In addition, we provide technical training at technical training centers in Japan, the United States, and the United Kingdom as we strive to improve our maintenance capabilities at all times.

The same finely tuned solutions business that we provide in Japan together with a global network that links approximately 2,800 RISO Group employees, including 22 overseas subsidiaries, and our dealers enable us to earn the trust of numerous customers.

Our aim is to realize true globalization rather than mere internationalization. It is our hope that the RISO brand is still going strong when the world becomes one, transcending borders as well as cultures, languages, and customs.

History
of RISO

Aiming to Realize the Company Name RISO, Meaning "Ideal"

1946

The history of RISO began with a single mimeograph printing device on the birthday of founder Noboru Hayama on September 2, 1946. At the end of World War II, he had entered Nihon University. He had to raise the money for both educational fees and family finances all by himself, and so that's why he chose the mimeograph printing industry as his occupation. Hayama believed that "people should not lose their ideals because then there would be no future for Japan as a nation. Thus, we must always pursue our ideals to ensure the future." He reflected this conviction directly into the company name and founded "Riso-Sha," meaning "ideal."

Noboru Hayama focusing his energy on the development of ink, 1952

Launch of World Unique *PRINT GOCCO* and *RISOGRAPH*

1977 / 1980

This period saw RISO reap the rewards of efforts in development and take a major stride forward as a comprehensive manufacturer of stencil printers. During this time, RISO created a series of fundamentally unique products for the home and the office. In 1977, RISO launched *PRINT GOCCO* for home use. This product recorded explosive sales soon after its release and by the end of the year had become a huge hit. RISO also developed the *RISOGRAPH*, an all-new printing system for the office based on original duplicating technology. It has continued to lead the field since its debut in 1980.

Demonstration of *PRINT GOCCO* around the time of launch. It attracted the interest of both children and adults alike.

Delivering RISO's Products to Customers around the World

1990–

Beginning in 1986 with the establishment of RISO, INC. (U.S. state of Massachusetts), RISO made its first foray into overseas markets in different parts of the world and created a sales network. Thereafter, RISO set up a series of sales bases around the world. Now with more than 20 subsidiaries, the Company is operating at a truly global level.

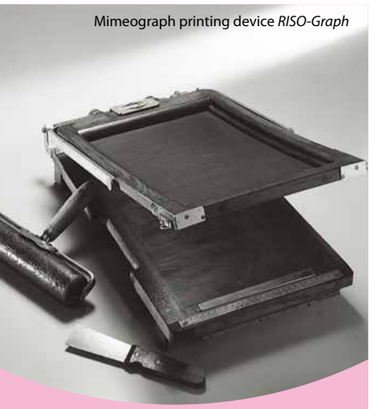
In terms of production, in 1999 RISO started operating its first plant overseas in Zhuhai City, Guangdong Province, China. Subsequently, operations of plants commenced in Shanghai and Shenzhen in China as well as in Thailand. This signaled the establishment of a true global production structure.

Exhibiting products at CeBIT 2002, which was held at an international exhibition site in Hanover, Germany

1946–1974 Company Founding and a Shift from Printing Business to a Consumables and Hardware Manufacturer

1975–1988 A Huge Leap Forward to a Comprehensive Stencil Printer Manufacturer

1989–2000 Bringing New Duplicating Technology to the World as a Top Manufacturer of Digital Duplicators



Mimeograph printing device *RISO-Graph*

1946 • Founder Noboru Hayama established mimeograph printing company "Riso-Sha"

1948 • Changed company name to "Riso Printing Company" and opened mimeograph print shop in Nihonbashi, Tokyo

1954 • Developed and launched Japan's first emulsion ink, *RISO INK*

1955 • Reorganized company and changed company name to "Riso Science Laboratory Limited"

1958 • Launched mimeograph printing device *RISO-Graph*

1963 • Company incorporated under new name "RISO KAGAKU CORPORATION"

1965 • Completed Kasumigaura Plant

1967 • Launched thermal stencil master making device *RISO FAX JF-7*

1972 • Launched thermal transfer OHP film printer *RISO TRAPEN-UP TU230* and *RISO OHP 750*

1974 • Launched *RISO XENOFAX FX-150* and *RISO XENO MASTER*

1977 • Launched personal card printer *PRINT GOCCO B6*

1980 • New corporate logo and symbol introduced under corporate identity enhancement program for a nature corporate image

• Launched first *RISOGRAPH*-brand products separate type master making device and printer *RISOGRAPH FX7200* and *RISOGRAPH AP7200*

1981 • Completed Tsukuba Plant

1984 • Launched full-auto duplicator *RISOGRAPH 007*

1985 • Established RISO OKINAWA CORPORATION

1986 • Established RISO, INC. in the U.S.A.
• Completed Ube Plant
• Launched digital duplicator *RISOGRAPH 007 DIGITAL*

1989 • Established RISO EUROPE LTD. in the U.K.
• Listed in the over-the-counter stock market in Japan (JASDAQ)

1990 • Established RISO (Deutschland) GmbH

1991 • Established RISO FRANCE S.A.

1992 • Established RISO (U.K.) LTD.

1993 • Established RISO IBERICA, S.A. in Spain
• Established RISO HONG KONG LTD.

1994 • Launched the world-first inner-press-engine digital duplicator *RISOGRAPH SR7200*

1996 • Tsukuba Plant obtained ISO 9002 certification

1999 • Established RISO TECHNOLOGY ZHUHAI CO., LTD. in China

2000 • Launched *RISO V8000* world-first one-pass two-color digital duplicator

• Tsukuba Works (Tsukuba Plant and R&D Technology Center) obtained ISO 14001 certification

Birth of the World's Fastest Inkjet Printer *ComColor*

2003

Responding to the need for "lower-cost and easy-to-use color printing," RISO and Olympus Corporation jointly developed the high-speed inkjet printer *ComColor HC5000*. This printer integrated a host of previously unavailable functions that include in-line inkjet printing heads and oil-based pigment ink optimally suited to high-speed printing. RISO created this novel high-speed inkjet printer by combining high-speed paper feeding technologies cultivated in the *RISOGRAPH* digital duplicator business and thoroughly pursuing high speed and economic efficiency.

A showcase of new products at Tokyo International Forum in 2003

Riso Research and Design Center Established as New Development Base

2013

RISO established the Riso Research and Design Center in Tsukuba city, Ibaraki Prefecture, to integrate development bases that were spread out over a number of locations. By enhancing the efficiency of information communication and development and promoting smooth mutual communications, RISO has established a development structure capable of undertaking integrated development ranging from hardware to consumables and software. The center has become a base for creating the next "fundamentally unique products."

Riso Research and Design Center

2001–2012 Challenging New Markets with a New Generation of Business Printers

2001 • Launched compact type digital duplicator *RISO KS* series for overseas markets

2003 • Established RISO INDUSTRIES (H.K.) LTD.
• Completed RISO Shin-Osaka Building and RISO Omotesando Building
• Launched *RISO HC* series of high-speed inkjet printers

2004 • Launched *RISO MZ/RZ* series

2006 • Listed on the First Section of the Tokyo Stock Exchange

2009 • Launched *ComColor* series

2011 • Launched *GOCCOPRO 100* digital screen maker
• Established RISO INDUSTRY (THAILAND) CO., LTD.

2012 • Established RISO INDUSTRIES (SHENZHEN) LTD. in China

2013–Now Pursuing Our Ideals

2013 • Launched new *ComColor* series
• Completed Riso Research and Design Center in Ibaraki Prefecture

2015 • Established RISO (SG) PTE. LTD.

2016 • Established RISO TURKEY BASKI COZUMLERI A.S.

• Launched *ComColor FW* series
• Launched *RISO SF* series
• Launched *ComColor GD* series

2019 • Launched *VALEZUS T2100*

2020 • Launched *ComColor FT* series

2021 • Start of *Sukurire* app
• Launched *RISO MH* series
• Launched *ComColor GL* series

2023 • Start of *Yomiyas* cloud solution

2024 • Established RISO TECHNOLOGIES CORPORATION

Materiality (Key Contribution to SDGs)

RISO contributes to the SDGs from three perspectives: Economy, Society, and Environment with the aim of realizing a sustainable society.

Theme 1 Economy

We create and provide values to meet our customers' needs.

We have the policy "We create fundamentally unique products" to contribute to improving productivity, economic efficiency, and conveniences for our global customers through our products and services.

4 QUALITY EDUCATION
8 DECENT WORK AND ECONOMIC GROWTH
12 RESPONSIBLE CONSUMPTION AND PRODUCTION
17 PARTNERSHIPS FOR THE GOALS

ECONOMY

Theme 2 Society

We highly value social connection.

We enhance social connections with local communities and schools through our products and services. We always make fair and transparent procurement by complying with laws and regulations and promoting partnerships with our suppliers. Each employee promotes good health and tries hard to make a corporate culture where we overcome challenges and continue to grow further.

3 GOOD HEALTH AND WELL-BEING
4 QUALITY EDUCATION
5 GENDER EQUALITY
8 DECENT WORK AND ECONOMIC GROWTH
17 PARTNERSHIPS FOR THE GOALS

SOCIETY

Theme 3 Environment

We contribute to preserve the global environment.

We develop products that can be used by customers for a long time while reducing environmental impact. We endeavor to contribute to global environmental protection in order to bestow a fair and sound environment to coming generations.

9 INDUSTRY, INNOVATION AND INFRASTRUCTURE
12 RESPONSIBLE CONSUMPTION AND PRODUCTION
13 CLIMATE ACTION
17 PARTNERSHIPS FOR THE GOALS

ENVIRONMENT

For details, please access this Website
https://www.riso.co.jp/english/company/sdgs/

RISO Today

RISO Network (as of July 1, 2024)

Corporate Data

Corporate Name:	RISO KAGAKU CORPORATION
President & CEO:	Akira Hayama
Head Office:	5-34-7 Shiba, Minato-ku, Tokyo 108-8385, Japan
Established:	September 2, 1946
Incorporated:	January 25, 1955
Paid-in Capital:	14,114,985,384 yen
Stock Listing:	Tokyo Stock Exchange Prime Market (Code: 6413)
Number of Employees:	1,556 (2,802 for the RISO Group) (as of March 31, 2024)
Subsidiaries:	26 companies (Domestic: 4 Overseas: 22)
Main Banks:	Kiraboshi Bank, Ltd., Sumitomo Mitsui Banking Corporation, MUFG Bank, Ltd., Sumitomo Mitsui Trust Bank, Ltd.

Board of Directors, Audit & Supervisory Board Members, and Executive Officers

[Board of Directors and Audit & Supervisory Board Members]

President	Akira Hayama
Director	Shoichi Ikejima
Director	Toshihiko Kawatsu
Outside Director	Kaeko Gondo
Outside Director	Hidetoshi Watabe
Audit & Supervisory Board Member	Kazutoyo Suzuki
Audit & Supervisory Board Member	Hideya Ebita
Outside Audit & Supervisory Board Member	Yoshinari Iizuka
Outside Audit & Supervisory Board Member	Masaya Nara

(as of June 25, 2024)

[Executive Officers]

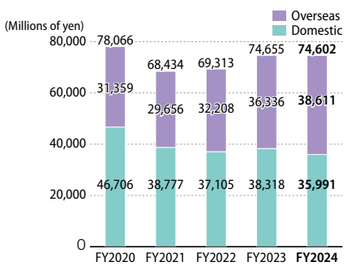
CEO	Akira Hayama		
Executive Officer	Shoichi Ikejima	Executive Officer	Takehiko Nishiyama
Executive Officer	Toshihiko Kawatsu	Executive Officer	Hidetoshi Miuma
Executive Officer	Kenji Oshima	Executive Officer	Shigeharu Fujita
Executive Officer	So Suzuki	Executive Officer	Kazuhiro Kato
Executive Officer	Akimasa Kasuya	Executive Officer	Fumiya Tomiyama
Executive Officer	Yoshiomi Narumiya	Executive Officer	Kentaro Harada
Executive Officer	Tetsuya Nakamura	Executive Officer	Hideki Akiyama

(as of July 1, 2024)

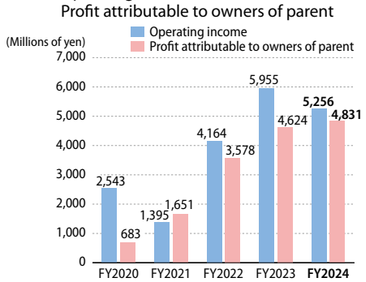
Financial Highlights

Note: Amounts less than the unit expressed are omitted.

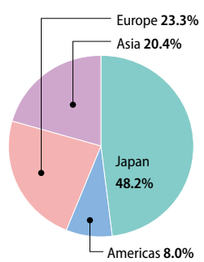
Net sales



Operating income/ Profit attributable to owners of parent



Sales by region (fiscal year ended March 31, 2024)



Domestic Main Subsidiaries

RISO TECHNOLOGIES CORPORATION
RISO OKINAWA CORPORATION

Overseas Main Subsidiaries

RISO, INC.
RISO LATIN AMERICA, INC.
RISO de Mexico, S.A. de C.V.
RISO do Brasil Ltda.
RISO (U.K.) LTD.
RISO (Deutschland) GmbH
RISO FRANCE S.A.
RISO IBERICA, S.A.
RISOGRAPH ITALIA S.R.L.
RISO EURASIA LLC
RISO TURKEY BASKI COZUMLERI A.S.
RISO AFRICA (PTY) LTD.
RISO INDUSTRIES (H.K.) LTD.
RISO INDUSTRIES (SHENZHEN) LTD.
RISO TECHNOLOGY CHINA CO., LTD.
RISO INDUSTRY SHANGHAI CO., LTD.
RISO HONG KONG LTD.
RISO (Thailand) LTD.
RISO INDUSTRY (THAILAND) CO., LTD.
RISO INDIA PRIVATE LTD.
RISO KOREA LTD.
RISO (SG) PTE. LTD.

Facilities in Japan

Head Office

Production Facilities

Tsukuba Works
Kasumigaura Works
Ube Works

R&D Facilities

Riso Research and Design Center
RISO R&D Center II

Sales Departments

Hokkaido Business Partner Sales Department
Tohoku Business Partner Sales Department
Kanto Business Partner Sales Department
Higashinihon Business Solution Sales Department
Shutoken Business Partner Sales Department
Shutoken Business Solution Sales Department
Wide Area Sales Department
Educational Institution Sales Department
Sales Development Department
Chubu Business Partner Sales Department
Chubu Business Solution Sales Department
Kansai Shikoku Business Partner Sales Department
Kansai Business Solution Sales Department
Chugoku Business Partner Sales Department
Kyushu Business Partner Sales Department
Nishinihon Business Solution Sales Department
RISO Contact Center
Print Creating Business Department
Digital Communication Department

Offices

Sapporo Business Office
Sendai Business Office
Niigata Business Office
Maebashi Business Office
Saitama Business Office
Tsukuba Business Office
Chiba Business Office
Tokyo Business Office 1
Tokyo Business Office 2
Tokyo Business Office 3
Tokyo Educational Institution Business Office
Kanagawa Business Office
Tama Business Office
Nagoya Business Office
Mikawa Business Office
Shizuoka Business Office
Hamamatsu Business Office
Kanazawa Business Office
Mie Business Office
Osaka Business Office
Kyoto Business Office
Kobe Business Office
Hiroshima Business Office
Fukuoka Business Office
Kumamoto Business Office
Kagoshima Business Office

CE Offices/CE Stations

Morioka CE Office
Tokorozawa CE Office
Tokyo CE Station
Asakusa CE Office
Kawasaki CE Office
Sagamihara CE Office
Atsugi CE Office
Kansai CE Station
Osakanishi CE Office
Nara CE Office
Okayama CE Office
Kitakyushu CE Office
Okinawa CE Office

Note: Certain products and initiatives that are introduced in this corporate profile apply to the Japanese market only.

RISO KAGAKU CORPORATION

5-34-7 Shiba, Minato-ku, Tokyo 108-8385, Japan

https://www.riso.co.jp/english/

RISO KAGAKU Corp. official social media accounts

Here is a list of official social media accounts.
https://www.riso.co.jp/english/sm/

2024.10